A Spectroscopic Study on Singlet Oxygen Production from Different Reaction Paths Using Solid Inorganic Peroxides as Starting Materials

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Using solid inorganic peroxides (including Li$_2$O$_2$, Na$_2$O$_2$, SrO$_2$ and BaO$_2$) as starting materials, three reaction paths for singlet oxygen ($^1$O$_2$) production were developed and studied. Their $^1$O$_2$ emission spectra in the near-IR region and visible region from these reaction paths were simultaneously recorded by a near-IR sensitive Optical Multichannel Analyzer and a visible sensitive Optical Spectrum Analyzer, respectively. The comparison of their $^1$O$_2$ emission spectra indicated that: (1) in term of the efficiency for $^1$O$_2$ production, the gas-liquid-solid reaction path (in which Cl$_2$ or HCl and H$_2$O reacted with the solid inorganic peroxides suspension in CCl$_4$) was prior to the gas-solid reaction path (in which Cl$_2$ or HCl reacted with the solid inorganic peroxides suspension in CCl$_4$), but was inferior to the gas-liquid reaction path (in which Cl$_2$ or HCl reacted with the solid inorganic peroxides solution in H$_2$O or D$_2$O); (2) the alkali metal peroxides (such as Li$_2$O$_2$ and Na$_2$O$_2$) was prior to the alkaline earth metal peroxides (such as SrO$_2$ and BaO$_2$) as the solid reactants, and Cl$_2$ was favorable than HCl as the gas reactant in efficiency for $^1$O$_2$ production in these reaction paths.

Key Words : Singlet oxygen, Peroxides, Emission spectroscopy, Reactions, Chlorine

Introduction

The development of new methods for an efficient, safe and simple production of singlet oxygen ($^1$O$_2$), which includes the singlet delta state O$_2$ ($^3$Δ) and the singlet sigma state O$_2$ ($^3$Σ$^+_g$) above the ground state O$_2$ ($^3$Σ$^-_g$), is of great importance due to the significant role of $^1$O$_2$ in many chemical and biochemical applications. Recently, Alfano and Christie$^{10-12}$ had identified two previously unreported gas-solid reactions for $^1$O$_2$ production:

$$\text{Na}_2\text{O}_2(s) + 2\text{HCl}(g) \rightarrow 2\text{NaCl}(s) + \text{H}_2\text{O}(g) + 1/2^1\text{O}_2(g) \quad (1)$$

$$\text{Na}_2\text{O}_2(s) + \text{Cl}_2(g) \rightarrow 2\text{NaCl}(s) + ^1\text{O}_2(g) \quad (2)$$

The Na$_2$O$_2$ may be replaced by Li$_2$O$_2$ or BaO$_2$, and HCl may also be replaced by HBr or deuterated halide gas in the two reactions. The starting materials required for the two reactions are commercially available, moderately priced and safe to handle. Alfano and Christie$^{10-12}$ suggested that the new reactions are attractive for chemical oxygen-iodine laser (COIL). However, the $^1$O$_2$ emission at 634 or 703 nm due to the transition of 2O$_2$ ($^3$Δ) → 2O$_2$ ($^3$Σ$^+_g$)$^{13}$ occurred in high $^1$O$_2$ concentration could not be obtained in their experiments. It implied that the efficiency of the two gas-solid reactions carried out in the fixed-bed reactor were not high, which may be caused by a small reaction surface area in the fixed-bed reactor. Additionally, Alfano and Christie's experiments$^{12}$ and our work$^{14}$ implied that a large heat was released from the two gas-solid reactions carried out in the fixed-bed reactor and make a high bed temperature and liberate a large IR blackbody emission which would significantly influence the $^1$O$_2$ emission spectra recording.

Although the two gas-solid reactions have some unsolved questions to assess the potential application for COIL system,$^{12}$ the solid inorganic peroxides provide a new chemical source of $^1$O$_2$ and it may be used for other chemical applications such as organic synthesis$^{5,6}$ and waste water treatment$^{9}$ that usually take place in aqueous solutions and in organic solvent. However, there are no study undertaken on the $^1$O$_2$ production from the reactions involving the water and organic solvent using solid inorganic peroxides as starting materials.

Therefore, in this study, for a further understanding the performance of $^1$O$_2$ production from the reactions using solid inorganic peroxides as starting materials three novel reaction paths involving the liquid water and organic solvent were developed and studied. The scheme for these reaction paths is depicted in Scheme 1. The three novel reaction paths are briefly described as follows: (1) the reaction path A is a gas-solid reaction, in which Cl$_2$ reacts with the solid inor-
Organic peroxides suspension in CCl₄: (2) the reaction path B or C is a gas-solid-liquid reaction, in which Cl₂ and H₂O (for B) or D₂O (for C) simultaneously react with the solid inorganic peroxides suspension in CCl₄; (3) the reaction path D or E is a gas-liquid reaction, in which C₂ or D₂ reacts with the aqueous solution of the solid inorganic peroxides in H₂O (for D) or D₂O (for E). The CCl₄ was chosen for suspending the solid inorganic peroxides powder in these reaction paths because it has three advantages: (1) it was a favored medium for O₂ experiments due to a long life time of O₂ in CCl₄ (31 ms); (2) it was also a favored solvent for many organic substrates and inert to the solid peroxides; (3) it could function as a cooling agent and keep a lower temperature of surroundings that would reduce the large IR blackbody function as a cooling agent and keep a lower temperature of surroundings that would reduce the large IR blackbody.

The CCl₄ in these reaction paths would make the O₂ generating and monitoring process more efficient and convenient. In a test apparatus, the O₂ production from the three novel reaction paths were studied by their emission spectra in the region of 1215-1325 nm and 530-805 nm which was simultaneously recorded by a near-IR sensitive Optical Multi-channel Analyzer (OMA-V) and a visible sensitive Optical Spectral Analyzer (OSA), respectively.

Experimental Section

Test Apparatus. The test apparatus for producing O₂ and recording its emission spectra is depicted in Figure 1. The reaction/observation cell consisted of a 100 mL three-necked glass flask. One of its necks was connected with a condenser and residual gaseous chlorine absorption cell partly filled with potassium hydroxide (KOH) solution. The reaction/observation cell was positioned on a magnetic stirrer. The reaction/observation cell was recorded by using the OSA with a thermoelectric air-cooling CCD PIXIS 400 camera (the temperature was kept at 203 K) coupled 300 grooves/mm grating blazed at 0.5 micron. The O₂ emission spectra in the region of 1215-1325 nm from the liquid phase in the reaction cell were recorded with two optical fibres which were coupled with OMA-V and OSA, respectively. The parts in the dashed rectangle were placed in a ventilation box for a safe consideration.

Figure 1. Schematic diagram of the test apparatus for producing singlet oxygen and measuring its emission spectra.

Reaction Procedures. The solid inorganic peroxide powders, such as Li₂O₂ (Aldrich, 90%), Na₂O₂ (Strem Chemicals, 93%), SrO₂ (Acros, 90-95%), BaO₂ (Acros, 95%), and other reagents all were used as purchased without further purification.

The quality of the solid inorganic peroxide powder for each experiment was 2 g for Li₂O₂ or 6 g for Na₂O₂, SrO₂, and BaO₂. Typical experiment procedures are described as follows:

1) For the reaction path A, the solid peroxide powder was firstly added into the reaction cell, and then 60 mL of CCl₄ was added. The reaction cell was installed into the test apparatus, evacuated, magnetically stirred, and then Cl₂ or HCl was fed into the reaction cell for reaction through the glass bubbler which was inserted into the liquid reactant.

2) For the reaction path B or C, the solid peroxide powder was firstly added into the reaction cell, then 40 mL of CCl₄ was added, and then 20 mL of diluted H₂O (for B) or D₂O (for C) was slowly added and make sure that the solid peroxide powder and H₂O or D₂O would not be mixed before feeding the gas reactant into reaction cell. The subsequent steps were the same as the procedure for the reaction path A.

3) For the reaction path D or E, Li₂O₂ or Na₂O₂ powder was firstly dissolved in 60 mL of H₂O (for D) or D₂O (for E) and then formed a solution, but SrO₂ or BaO₂ powder with less solubility in water was firstly mixed with 60 mL of H₂O (for D) or D₂O (for E) and formed a suspension, then the resultant solution or suspension was added into the reaction cell. The subsequent steps were also the same as the procedure for the reaction path A.

4) For a comparison, the well known reaction of basic hydrogen peroxide solution with Cl₂ (BHP/Cl₂) for COIL was also conducted in the test apparatus. The procedure for the BHP/Cl₂ reaction was the same as the procedure for the reaction path D or E except that the solution reactant was replaced by 60 mL of BHP solution. The BHP solution was prepared by slowly adding the 50 wt% KOH solution to cold 50 wt% H₂O over 30-minute period while keeping the temperature of mixture below 273 K.

All of the reactions mentioned above were carried out at room temperature with a continuous gas flow through the reaction cell while keeping the reactor total pressure in the range of 200-300 torr.

Emission Spectra Recording. The O₂ emission spectra in the region of 530-805 nm from the liquid phase in the reaction cell were recorded by using the OSA with a thermoelectric air-cooling CCD PIXIS 400 camera (the temperature was kept at 203 K) coupled 300 grooves/mm grating blazed at 0.5 micron. The O₂ emission spectra in the region of 1215-1325 nm from the liquid phase in the reaction cell were recorded by using the OMA-V with a liquid nitrogen-cooling InGaAs camera (the temperature was kept at 173 K) coupled a 600 grooves/mm grating blazed at 1 micron. An uninterrupted sequence of two emission spectra from the OSA and OMA-V was recorded (100 ms collection time each for Li₂O₂ reaction series and BHP/Cl₂ reaction path, 1s
very tiny shoulder band at 1266 nm which was the same as the reaction path
identical with the emission contour from the BHP/Cl₂ at 1266 nm with a sharp and asymmetrical contour that was
in the course of the experiments carried out in a dark room, a brilliant red glow in the reaction path B to E but only a dim red glow in the reaction path A could be observed. Accordingly, an obvious and strong emission band at 634 or 703 nm that was identical with the BHP/Cl₂ reaction system F in peak wavelength and contour was readily obtained except for the reaction path A in which only a very weak emission band was obtained. The 762 nm emission band of ¹O₂ was only detected obviously in the reaction path C and E involving DO₂ but with slightly stronger emission strength than in the BHP/Cl₂ reaction system F. It indicated that a different kinetic behavior may be occurred between the reaction paths involving the H₂O and DO₂. It also implied that the reaction path C and E involving DO₂ were much more efficient for ¹O₂ production than the reaction path B and D involving H₂O, partially due to ¹O₂ having a longer life time in D₂O than in H₂O.20 Additionally, the H₂O or D₂O may act as a reaction promoter in these reaction processes, which would react with the solid inorganic peroxides and form a much more reactive species of HO₂⁻ or DO₂⁻ that can react with Cl₂ and was converted back to H₂O or D₂O with a high yield of ¹O₂.21

Based on the comparison of the emission spectra from different reaction paths, we could conclude that the three novel reaction paths involving CCl₄ or H₂O (DO₂) could produce ¹O₂ with a higher efficiency than the original gas-solid reaction carried out in fixed-bed reactor because the ¹O₂ emission at 634 or 703 nm due to the transition of 2O₂ ^1Δ → 2O₂ ^1Σg⁻)13 occurred in high ¹O₂ concentration could be obtained in the reaction path A to E. The comparison also indicated that the gas-liquid-solid reaction path B or C was prior to the gas-solid reaction path A but inferior to gas-liquid reaction path D or E in efficiency for ¹O₂ production. Namely, the efficiency for ¹O₂ production from the reaction of solid inorganic peroxides with Cl₂ may be enhanced greatly by the liquid H₂O and D₂O. However, in the same time the liquid H₂O and D₂O would invoke a severe liquid phase quenching on ¹O₂ which was the main problem encountered in the ¹O₂ generator using BHP/Cl₂ reaction system for the COIL.2 On the contrary, these reaction paths with high efficiency for ¹O₂ production may be favorable for some chemical applications (such as organic synthesis and treatment of waste water) taken placed in organic solvent or aqueous solutions. Additionally, the aqueous solution of the solid alkali metal peroxides with a similar efficiency for ¹O₂ production as the BHP solution when they reacted with Cl₂ may be used as an alternative of

Results and Discussion

Comparison of the Emission Spectra from Different Reaction Paths. Figure 2 shows the emission spectra of ¹O₂ generated from the reaction path A to E using Na₂O₂ as starting material and using Cl₂ as gas reactant, and BHP/Cl₂ reaction F.

In the near-IR region of 1215-1325 nm (see Figure 2a), a characteristic ¹O₂ emission band at 1268 ± 2 nm corresponding to the transition of O₂ ^1Δ → O₂ ^1Σg⁻)13 was obtained in all of the reaction paths using Na₂O₂ as starting material. But there were something difference in their peak wavelength and contour.

In the case of the reaction path A occurred in CCl₄, it was a much more facile chemical reaction than the reaction path B to E involving H₂O or D₂O which were drastic reactions and caused effervescence in the course of experiments. But an obvious emission band centred at 1270 nm with a broad and symmetric contour caused by solvent effect of CCl₄ was still easily obtained from the reaction path A.

In the case of the reaction path D or E involving H₂O or D₂O, their emission bands exhibit the same peak wavelength at 1266 nm with a sharp and asymmetric contour that was identical with the emission contour from the BHP/Cl₂ reaction system F and the gas-solid reaction reported by Alfano and Christie.10,12 It indicates that the reaction path D or E have a similarly high yield of ¹O₂ as the BHP/Cl₂ reaction system F in which some of the produced ¹O₂ could escape from the liquid and form some gas bubbles of ¹O₂.

In the case of the reaction path B or C simultaneously involving CCl₄ and H₂O or D₂O, their emission spectra had a combined characteristic of the emission spectra from the two reaction paths A and D (or E). There had a similar contour to the reaction path A with a peak wavelength at 1270 nm but a very tiny shoulder band at 1266 nm which was the same wavelength as those from the reaction path D and E. It indicated that the ¹O₂ bubbles were also formed but with much less quantities in the reaction path B or C than in the reaction path D or E.

In the region of 530-805 nm (see Figure 2b), with sufficiently high concentration, ¹O₂ emission spectra have two characteristic emission bands. One of its peak is at 634 or 703 nm corresponding to the transition of 2O₂ ^1Δ → 2O₂ ^1Σg⁻) another one is a relative weak emission band at 762 nm corresponding to the transition of O₂ ^1Σg⁻) → O₂ ^1Σg⁻). In the course of the experiments carried out in a dark room, a brilliant red glow in the reaction path B to E could be observed. Accordingly, an obvious and strong emission band at 634 or 703 nm that was identical with the BHP/Cl₂ reaction system F in peak wavelength and contour was readily obtained except for the reaction path A in which only a very weak emission band was obtained. The 762 nm emission band of ¹O₂ was only detected obviously in the reaction path C and E involving DO₂ but with slightly stronger emission strength than in the BHP/Cl₂ reaction system F. It indicated that a different kinetic behavior may be occurred between the reaction paths involving the H₂O and DO₂. It also implied that the reaction path C and E involving DO₂ were much more efficient for ¹O₂ production than the reaction path B and D involving H₂O, partially due to ¹O₂ having a longer life time in D₂O than in H₂O. Additionally, the H₂O or D₂O may act as a reaction promoter in these reaction processes, which would react with the solid inorganic peroxides and form a much more reactive species of HO₂⁻ or DO₂⁻ that can react with Cl₂ and was converted back to H₂O or D₂O with a high yield of ¹O₂.

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reaction series using different solid inorganic peroxides as starting materials and Cl\textsubscript{2} as the gas reactant.

<table>
<thead>
<tr>
<th>Solid Peroxide</th>
<th>Path</th>
<th>(1^\Delta g \rightarrow 2^\Sigma^+) emission</th>
<th>(2^\Delta g \rightarrow 2^\Sigma^+) emission</th>
<th>(1^\Delta g \rightarrow 2^\Sigma^+) emission</th>
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<tr>
<td>Li\textsubscript{2}O\textsubscript{2}</td>
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<td>Strong</td>
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<td>N/A</td>
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<td>Strong</td>
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<tr>
<td></td>
<td>C</td>
<td>Strong</td>
<td>Strong</td>
<td>Medium</td>
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<tr>
<td>Na\textsubscript{2}O\textsubscript{2}</td>
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<td>Strong</td>
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<td></td>
<td>B</td>
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<td></td>
<td>C</td>
<td>Strong</td>
<td>Strong</td>
<td>Medium</td>
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<tr>
<td></td>
<td>D</td>
<td>Strong</td>
<td>Strong</td>
<td>N/A</td>
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<tr>
<td></td>
<td>E</td>
<td>Strong</td>
<td>Strong</td>
<td>Medium</td>
</tr>
<tr>
<td>Sr\textsubscript{2}O\textsubscript{2}</td>
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<tr>
<td></td>
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<td></td>
<td>E</td>
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<td>Ba\textsubscript{2}O\textsubscript{2}</td>
<td>A</td>
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<td></td>
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<td></td>
<td>E</td>
<td>Weak</td>
<td>N/A</td>
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*N/A stand for not available.

BHP for COIL because the aqueous solution of the solid alkali metal peroxides have a simpler preparation procedure than BHP solution especially for the deuterated solution (BDP). Moreover, the results from the gas-solid reaction path A showed that, provided with a larger reaction surface such as through a fluidized-bed reactor and the very fine solid inorganic peroxide particles, the efficiency for \(\text{O}_2\) production from the gas-solid reaction may be significantly increased. These modifications would significantly reduce the deactivation of \(\text{O}_2\) while was transferred to gas phase from the solid inorganic peroxide beds.

**Comparison of the Emission Spectra Using Different Reactants.** The reaction paths A to E which use other solid inorganic peroxides (such as Li\textsubscript{2}O\textsubscript{2}, Sr\textsubscript{2}O\textsubscript{2}, and Ba\textsubscript{2}O\textsubscript{2}) as starting materials were also tested. The results are summarized in Table 1.

Note that the \(\text{O}_2(1^\Delta g) \rightarrow \text{O}_2(2^\Sigma^+ g^-)\) emission from the path D and E using Li\textsubscript{2}O\textsubscript{2} as starting material were very strong and a OMA-V saturation was experienced with the collection time of 1 s which was the same as for the other solid inorganic peroxides reaction series. With a shorter collection time of 100 ms, the characteristics of their emission spectra in the region of 530-805 nm and 1215-1325 nm from Li\textsubscript{2}O\textsubscript{2} reaction series are similar to the corresponding ones from the Na\textsubscript{2}O\textsubscript{2} reaction series. Surprisingly, in the Li\textsubscript{2}O\textsubscript{2} but not in the Na\textsubscript{2}O\textsubscript{2} reaction series, a very weak 762 nm emission band was detected in the path B and D involving H\textsubscript{2}O. It indicated that the Li\textsubscript{2}O\textsubscript{2} was prior to Na\textsubscript{2}O\textsubscript{2} for \(\text{O}_2\) production in efficiency.

The Sr\textsubscript{2}O\textsubscript{2} and Ba\textsubscript{2}O\textsubscript{2} powder with high insolubility in H\textsubscript{2}O or D\textsubscript{2}O were suspended in H\textsubscript{2}O or D\textsubscript{2}O in the reaction path D or E. Therefore, different \(\text{O}_2\) emission behaviors were observed between the alkaline-earth metal peroxides (Sr\textsubscript{2}O\textsubscript{2} or Ba\textsubscript{2}O\textsubscript{2}) reaction series and alkali metal peroxides (Li\textsubscript{2}O\textsubscript{2} or Na\textsubscript{2}O\textsubscript{2}) reaction series. In the Sr\textsubscript{2}O\textsubscript{2} or Ba\textsubscript{2}O\textsubscript{2} reaction series, all of their 1270 nm emission bands could be obtained but all have an identical contour with the curve A in Figure 1a. But there were a much weaker emission strength in the path D and E than in the path A to C. In the Sr\textsubscript{2}O\textsubscript{2} and Ba\textsubscript{2}O\textsubscript{2} reaction series, the 634 nm 703 nm emission band was obtained only in the path B and C using Sr\textsubscript{2}O\textsubscript{2} as starting material. No 762 nm emission band was recorded from any reaction paths using Sr\textsubscript{2}O\textsubscript{2} or Ba\textsubscript{2}O\textsubscript{2} as starting materials. The results indicated that a lower efficiency for \(\text{O}_2\) production was obtained in the Sr\textsubscript{2}O\textsubscript{2} or Ba\textsubscript{2}O\textsubscript{2} reaction path B to E. The reasons may be that in the reaction, the Sr(OH)\textsubscript{2} or Ba(OH)\textsubscript{2} with less solubility in H\textsubscript{2}O or D\textsubscript{2}O was produced and deposited on the Sr\textsubscript{2}O\textsubscript{2} or Ba\textsubscript{2}O\textsubscript{2} particles surface which would hinder the H\textsubscript{2}O or D\textsubscript{2}O and Cl\textsubscript{2} from further reacting with Sr\textsubscript{2}O\textsubscript{2} or Ba\textsubscript{2}O\textsubscript{2} and increase the deactivation of \(\text{O}_2\).

Although the emission signal intensity might vary somewhat from experiment to experiment, from the analysis of the \(\text{O}_2\) emission bands and the comparison of their relative intensity from all of these reaction paths, we could conclude that the reactivities of the four solid inorganic peroxides as starting materials for \(\text{O}_2\) production could be ranked as follows: Li\textsubscript{2}O\textsubscript{2} > Na\textsubscript{2}O\textsubscript{2} > Sr\textsubscript{2}O\textsubscript{2} > Ba\textsubscript{2}O\textsubscript{2}. That is to say that the Li\textsubscript{2}O\textsubscript{2} was the best candidate of the solid reactant in these reaction paths for \(\text{O}_2\) production, due to its highest reactivity and its highest weight efficiency (Li\textsubscript{2}O\textsubscript{2} have a highest oxygen capacity in these solid peroxides).

Also, we had monitored the \(\text{O}_2\) emission spectra from all of the solid inorganic peroxides reaction series using HCl instead of Cl\textsubscript{2} as the gas reactant. Alfano and Christie\textsuperscript{9,12} had obtained the 1270 nm emission band of \(\text{O}_2\) from the gas-solid reaction of the solid alkali metal or alkaline-earth metal peroxides with the dry gaseous hydrogen halide or deuterium halide. However, in our experiments, in all of the solid inorganic peroxides reaction series using dry gaseous HCl as the gas reactant, no any \(\text{O}_2\) emission signal was obtained either in the region of 1215-1325 nm or in the region of 530-805 nm. The results implied that there are no detectable quantity of \(\text{O}_2\) was produced from all of the reaction paths using HCl as the gas reactant. The reasons may be that: (1) in the case of the reaction system B to E involving liquid H\textsubscript{2}O or D\textsubscript{2}O, the dry gaseous HCl might be predominantly react with liquid H\textsubscript{2}O or D\textsubscript{2}O and form the hydrochloric acid which would then react with the basic species through a common neutralized reaction, therefore no \(\text{O}_2\) was produced in these experiment.\textsuperscript{25} (2) in the case of reaction path A carried out under our experimental conditions, the dry gaseous HCl may react with the solid inorganic peroxides and form the liquid hydrogen peroxide (H\textsubscript{2}O\textsubscript{2}) which would undergo thermal decomposition to ground state oxygen (\(\text{O}_2(\Sigma^g\text{g})\)),\textsuperscript{25} there are also no \(\text{O}_2\) produced. The results from our experiments obviously showed that Cl\textsubscript{2} was much favorable than HCl as the gas reactant for \(\text{O}_2\) production in these reaction paths.
Conclusions

The emission spectroscopic evidence, especially in which the $^1\text{O}_2$ emission bands at 634 or 703 nm and 762 nm could be easily obtained, demonstrated that the $^1\text{O}_2$ could be readily produced from the reactions of the solid inorganic peroxides with Cl$_2$ through the three novel reaction paths involving liquid CCl$_4$ or liquid H$_2$O or D$_2$O and these reaction paths have a higher efficiency for $^1\text{O}_2$ production than the original gas-solid reaction reported by Alfano and Christe.

Moreover, our emission spectroscopic study on these reaction paths indicated that: (1) the efficiency for $^1\text{O}_2$ production from the reaction of Cl$_2$ with solid inorganic peroxides could be enhanced greatly by H$_2$O or D$_2$O; (2) the alkali metal peroxides (such as Li$_2$O$_2$ and Na$_2$O$_2$) have a higher reactivity for $^1\text{O}_2$ production than the alkaline-earth metal peroxides (such as SrO$_2$ and BaO$_2$) as the solid reactants in these reaction paths; (3) Cl$_2$ was much favorable for $^1\text{O}_2$ production than HCl as the gas reactant in these novel reaction paths. In a conclusion, this study suggested that the solid inorganic peroxides may be used as a potential chemical source of $^1\text{O}_2$ for some chemical application such as COIL, organic synthesis and waste water treatment if using the suitable reaction paths.

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